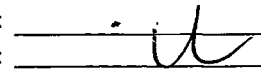
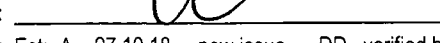


Date: Monday, 19/11/2007 12:28:35 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING
 Job Number : 35884
 Estimate Number : 13050
 P.O. Number : N/A Part Number : D36731
 This Issue : 19/11/2007 S.O. No. : N/A Drawing Number : D3673 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : MACHINED PARTS Drawing Revision : A
 Previous Run : N/A Material : N/A
 Due Date : 19/11/2007 Qty: 10 Um: Each
 Written By : 
 Checked & Approved By : 
 Comment : Est: A 07.10.18 new issue DD verified by: EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M303R1250 303 Round Bar 1.250



Comment: Qty.: 0.0113 f(s)/Unit Total: 0.1134 f(s)

Material: 303 s.s. round bar 1.25"

(M303R125)

Batch: ~~106026~~ 106026

RD 07/11/19

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1-TURN AS PER FOLIO FA710 & DWG D3673,

FOLIO REV: ~~#~~

DWG REV: A

2-DEBURR AS REQUIRED

RD 07/11/19

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

RD 07/11/19

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

RD 07.11.20

(10)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST111

RD 21/11/20 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: 12 Date: 27/11/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 19/11/2007 12:28:35 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 35884

Part Number: D36731

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



18

Comment: FINAL INSPECTION/W/O RELEASE

19/11/20

Job Completion



C207/11/20

Dart Aerospace Ltd

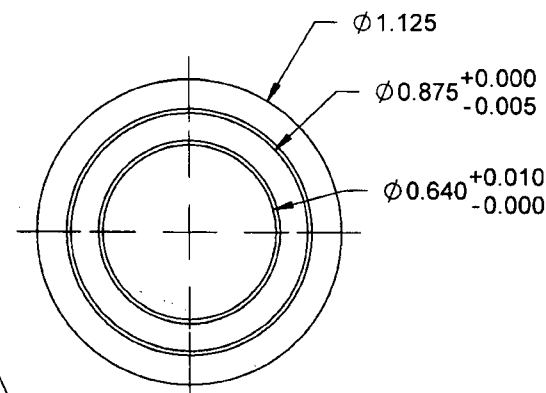
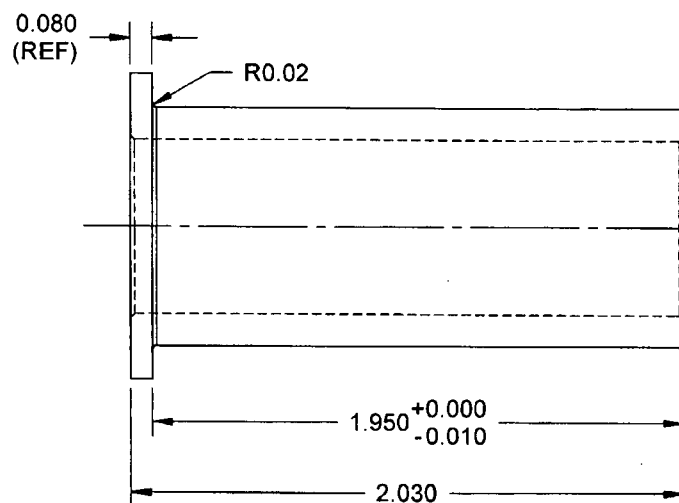
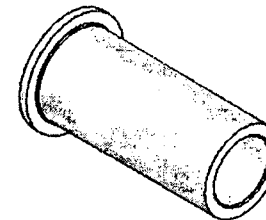
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



CHAMFER 0.02 X 45°
ALL AROUND INSIDE
(BOTH ENDS)

D3673-1 BUSHING

RELEASED
07/10/01

NOTES:

- 1) MATERIAL: AISI 303 ROUND BAR (REF DART SPEC M303R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3673-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.17 lbs

A	NEW ISSUE	LE	07.10.01
REV.	DESCRIPTION	BY	DATE
DESIGN	LE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	LE		
CHECKED	CP	DRAWING NO.	REV. A
MFG. APPR.	CP	D3673	SHEET 1 OF 1
APPROVED	WJ	TITLE	SCALE
DE APPR.	WJ	BUSHING	3:2
DATE	07.10.01	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:
Description: Crosstube Assembly		Part Number:
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article
 ☐ Prototype

	Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
SIDE A	1.125	+/- .01	1.125				
	.875	-.005	.873				
	.640	+ .01	.644				
	.080	+/- .01	.084				
	R.02	+/- .03	.015				
	2.030	+/- .01	2.028				
	1.950	-.01	1.943				
	1.02 x .45	+/- .03	.03 x .45				
SIDE B							

Measured by: <i>[Signature]</i>	Audited by: <i>J.L</i>	Prototype Approval:	N/A
Date: 07/11/19	Date: 07/11/19	Date:	N/A
Rev	Date	Change	Revised by Approved
A		New Issue	KJ/JLM